

SPECIFICATION

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[A VEHICLE BED ASSEMBLY AND A METHOD FOR MAKING A VEHICLE BED ASSEMBLY]

Background of Invention

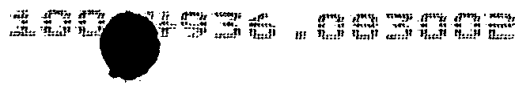
[0001] Field of the Invention

[0002] The present invention generally relates to a vehicle bed assembly and to a method for making or constructing a vehicle bed assembly and more particularly, to a relatively strong vehicle bed assembly which is resistant to damage or breakage and which selectively receives items in an efficient and secure manner.

[0003] Background of the Invention

[0004] A vehicular bed assembly typically includes a floor bed or pan, a pair of side walls which respectively and typically include a wheel well housing, a front panel or wall, and a rear wall or panel which is typically formed upon a selectively movable tailgate which is movably mounted to the floor bed. Particularly, these members when operatively and selectively placed upon a vehicle, such as a truck, cooperatively define and provide a storage environment or "storage space" within which various items may be securely placed.

[0005] While the foregoing conventional vehicle bed assembly does provide such a desired storage space, it does have some disadvantages. By way of example and without limitation, a conventional vehicle bed assembly typically is "broken" or becomes damaged at the joint or the "seam" which is respectively formed between each of the side walls and the front wall due to the force (e.g., a shear type force) which acts upon these seams or joints as the vehicle is maneuvered, especially as the vehicle travels at a high rate of speed over a "rough" surface or road.



[0006] Further, the foregoing conventional vehicle bed assembly does not easily allow items to be securely placed within the formed bed and does not allow a raised platform to be created and deployed within the formed bed assembly in a manner which allows for various levels of storage to be formed (i.e., a first storage level being defined as the surface of the provided bed and a second level being defined as the surface provided by a platform which is selectively elevated from the bed) and which thereby increases the amount of storage space provided by the formed vehicular bed.

[0007] The present invention overcomes these and other disadvantages of the present invention in a new and novel manner.

Summary of Invention

[0008] It is a first non-limiting advantage of the present invention to provide a vehicle bed assembly which overcomes some or all of the previously delineated disadvantages of prior vehicle bed assemblies.

[0009] It is a second non-limiting advantage of the present invention to provide a method for making a vehicle bed assembly which produces a vehicle bed assembly which overcomes some or all of the previously delineated disadvantages of prior vehicle bed assemblies.

[0010] It is a third non-limiting advantage of the present invention to provide a vehicle bed assembly. Particularly, the provided vehicle bed assembly includes a front panel; a first side panel; a second side panel; a floor panel which is coupled to the first and to the second side panel and which is further coupled to the front panel; a first rail which receivably overlays and which is linearly coextensive to a first of the side panels, the first rail coupling the first side panel to the front panel; and a second rail which is substantially identical to the first rail and which receivably overlays and which is linearly coextensive to the second of the side panels, the second rail coupling the second side panel to the front panel.

[0011] It is a fourth non-limiting advantage of the present invention to provide a vehicle bed assembly. Particularly, the provided vehicle bed assembly includes a first bracket having a first wall and a second wall which cooperatively form a mounting portion and the first bracket further having a third wall which orthogonally projects from the

mounting portion and which is selectively coupled to a vehicular frame member; a floor bed panel which is disposed upon and is coupled to the second wall of the mounting portion; a front panel member which receives a portion of the floor bed panel and which is coupled to the first wall of the first bracket; a second bracket which receives the front panel member; a first side panel which is coupled to the floor bed panel; a second side panel which is coupled to the floor bed panel; a first rail which receives the first side panel; a second rail which receives the second side panel; a first end cap member which is disposed within the first rail and which selectively couples the first rail to the second bracket; and a second end cap member which is substantially identical to the first end cap member, which is disposed within the second rail, and which selectively couples the second rail to the second bracket.

[0012] It is a fifth non-limiting advantage of the present invention to provide a method for making a vehicular bed assembly for use on a vehicle. Particularly, the method includes the steps of providing a floor pan; providing a front panel; providing a first side panel; providing a second side panel; providing a tail gate; coupling the front panel to the floor panel; coupling the first side panel to the floor panel; coupling the second side panel to the floor panel; coupling the tail gate to the floor panel; providing a direct load path from any location on the first side panel to a portion of a vehicle; and providing a direct load path from any location on the second side panel to the portion of the vehicle, thereby forming a vehicle bed assembly.

[0013] These and other features and advantages of the present invention will become apparent from a reading of the following detailed description of the preferred embodiment of the invention and by reference to the following drawings.

Brief Description of Drawings

[0014] Figure 1 is a perspective and partial cut-away view of a vehicle bed assembly which is made in accordance with the teachings of the preferred embodiment of the invention and which is shown in assembled relation with a vehicle;

[0015] Figure 2 is a perspective unassembled view of a portion of the vehicle bed assembly which is generally shown in Figure 1;

[0016] Figure 3 is a side sectional view of a portion of the vehicle bed assembly which is

generally shown in Figure 1 and 2 and which is taken along view line 3-3; and

[0017] Figure 4 is perspective and partial cut-away view of a portion of the side panel which is generally shown in Figure 1.

Detailed Description

[0018] Referring now to Figure 1, there is shown a vehicular bed assembly 10 which is made in accordance with the teachings of the preferred embodiment of the invention in assembled relation with a vehicle, such as but not limited to a truck 12. It should be appreciated that the vehicle 12 may be a conventional and commercially available vehicle or truck and the vehicle or the truck 12 may be of substantially any desired design or configuration. Hence, nothing in this description should be construed or is meant to be construed as limiting the present invention to a particular type of vehicle or truck or to a particular truck or vehicular configuration. Rather, the present invention is applicable to a wide variety of diverse truck and vehicular configurations. It should further be appreciated that the vehicle bed assembly 10 may be selectively attached, in a retrofit manner, to an existing vehicle or truck or placed upon a vehicle or truck as part of an overall vehicular or truck production process.

[0019] Particularly, the vehicular bed assembly 10 includes a pair of corrugated and substantially identical side walls 14, 16 and a corrugated floor pan or floor bed 18 which is coupled to the pair of substantially identical side walls 14, 16. Further, the vehicle bed assembly 10 includes a corrugated front wall 20 which is coupled to the pair of substantially identical side walls 14, 16 and to the floor pan 18. It should be appreciated that the front wall 20 and the side walls 14, 16 may each be respectively coupled to the floor pan 18 by the use of a welded connection or by any other desired technique or methodology which selectively forms a seam or a joint between the side wall 14 and the floor pan 18, between the side wall 16 and the floor pan 18, and between the front wall 20 and the floor pan 18. It should further be appreciated that the corrugated shape of the front wall 20 and the floor pan 18 permits the front wall 20 and the floor pan 18 to be aligned orthogonally and to selectively interlock prior to coupling (e.g., by welding), to ensure a rigid connection between the floor pan 18 and the front wall 20. That is, as best shown in Figures 2 and 3, each raised "bead" 13 of the floor pan 18 resides and is nestled within a unique one of the channels 11 (i.e.,

the gaps between raised beads 19) of the front wall 20. Moreover, the side walls 14, 16 may each be respectively coupled to the front wall 20 by any conventional or desired joint or seam forming methodology or, in the preferred embodiment of the invention, by a respective attachment assembly which is described in greater detail below. As further shown, the vehicle bed assembly 10 includes a tailgate 21 which is selectively and movably attached to the floor pan 18 by the use of hinges (not shown) or by the use of other conventional and commercially available devices. A corrugated rear wall 22 may be deployed upon the selectively movable tailgate 21. Further, the vehicle bed assembly 10 includes substantially identical stake pockets 26, 28, 30, and 32 which may selectively receive a stake (not shown) in order to facilitate the desired reception or storage of various assemblies (e.g., the stakes may cooperatively allow a canopy to protectively overlay items which may be selectively placed within the vehicle bed assembly 10). Further, the vehicle bed assembly 10 includes four substantially identical reception members 38, 40, 42, and 44 which are more fully explained below and a pair of conventional wheel wells 47, 49 which are respectively coupled to the side walls 14, 16 and to the floor pan 18 by a traditional or desired connection or attachment methodology (e.g., by the use of a welded connection). It should be appreciated that in other non-limiting embodiments, side walls 14, 16, front wall 20, rear wall 22, and floor pan 18 are not corrugated but may be substantially planar or have any other type of desired geometric configuration or shape.

[0020]

ai To further understand the principles of the present invention, reference is now additionally made to Figures 2-4. Particularly, as best shown in Figure 4, each of the substantially identical reception members 38 - 44 includes a first portion 50 which forms a reception pocket 52. Particularly, each portion 50 has an axis of symmetry 54 which is substantially parallel to the plane 56 which contains each of the raised beads 118 of one of the corrugated side walls 14, 16. Each member 38 - 44 also has a second stem portion 62 which forms an acute angle 64 with the respective first portion 50 and with the axis of symmetry 54. The portions 50 and 62 of each of the members 38 - 44 are coupled to a unique one of the side walls 14, 16 and when the second stem portion 62 of a member 38 - 44 is selectively coupled to one of the side walls 14, 16, the pocket portion 52 of that member 38 - 44 projects away from the one side wall 14, 16. As best shown in Figure 1, reception members 38, 44 are

~~operatively placed on the side wall 16 while reception members 40, 42 are operatively~~
 placed upon the side wall 14 by the use of respective bolts 72, 74, 76 (or other
 securing mechanisms or devices). It should be appreciated that the respective bolts
 72, 74, 76 of the member 38 are respectively aligned with the respective bolts 72, 74,
 76 of the member 40, thereby causing reception members 38, 40 to be substantially
 aligned. Further, the respective bolts 72, 74, and 76 of the member 44 are aligned
 with the respective bolts 72, 74, 76 of the member 42, thereby causing reception
 members 42 and 44 to be aligned. In this manner, the aligned members 42, 44
 cooperatively allow a member, such as member 80, to be securely positioned across
 the width 82 of the formed vehicular bed 10 and members 38, 40 cooperatively allow
 a member, such as member 90, to be securely positioned across the width 82 of the
 vehicular bed 10. That is, in one non-limiting embodiment, a generally planar
 member 80 may be supportively received within the respective reception pocket
 portions 52 of the members 42, 44 and a generally planar member 90 may be
 received within the respective reception pocket portions 52 of the members 38, 40. In
 this non-limiting embodiment, a single and generally flat sheet of material (not
 shown), such as but not limited to a sheet of plywood, may be placed upon these
 deployed members 80, 90, thereby forming a raised storage platform. In one non-
 limiting embodiment, this sheet or generally flat member (not shown) may be secured
 to these deployed members 80, 90. In this manner, a second or lower storage bed or
 platform is formed between the platform and the exposed or top surface of the floor
 panel 18 of the vehicular bed assembly 10. In the preferred embodiment of the
 invention members 38, 40 are positioned between front wall 20 and the pair of wheel
 wells 47, 49 while members 42, 44 are positioned between the tailgate 21 and the
 pair of wheel wells 47, 49, thereby allowing the sheet of material (not shown) to
 securely overlay substantially the entire floor pan 18. Different amounts of members
 38 - 44 may be employed in other non-limiting embodiments.

[0021]

~~As shown best in Figures 2 and 4, the vehicular bed assembly 10 further includes~~
 a pair of substantially identical top rails 100, each of which selectively and
 overlayingly receives and is linearly coextensive to a unique one of the side walls 14,
 16. Particularly, each top rail 100 comprises a member having generally flat top
 portion 102, a first lip 104 which orthogonally projects from the portion 102, and a

~~second lip 106 which has a first portion 107 which downwardly and orthogonally projects from the top portion 102 and a second portion 109 which is integrally formed with the portion 107 and which angularly projects toward the portion 104. In the preferred embodiment of the invention, the outer edges 61 of the side member 14 are attached, by the use of a welded connection 59 (or another attachment technique) to the lip portion 109 of a first top rail 100. Similarly, the outer edges 61 of the side member 16 are attached, by the use of a welded connection 59 (or another attachment technique) to the lip portion 109 of a second top rail 100.~~

[0022] Further, as best shown in Figure 2, each of the top rail members 100 include a substantially identical end cap member or assembly 122 which, in the preferred although non-limiting embodiment of the invention, comprises a generally elongated member having a generally "C" shaped cross sectional area and includes a protruding attachment member 124 which, in one non-limiting embodiment comprises a threaded bolt, although another type of attachment member may be utilized. Particularly, in one non-limiting embodiment, top surface 131 of a first one of the end cap members 122 is attached to the underside of the top surface 102 of the top rail member 100 which receives side wall 14 and inside surface 132 of the first end cap member 122 is attached to the inner side surface of lip 104 of the top rail member 100 which receives side wall 14. Further, top surface 131 of a second one of the end cap members 122 is attached to the underside of the top surface 102 of the rail 100 which receives side wall 16 and the inside surface 132 of the second end cap member 122 is attached to the inner side surface of the lip 104 of the top rail member 100 which receives side wall 16. Such attachment may be made by the use of a welded connection, although other types of connection methodologies may be used. In the most preferred embodiment of the invention, the member 124 of each end cap member 122 extends from or protrudes from a respectively unique one of the rails 100.

[0023] As best shown in Figures 2 and 3, the vehicular bed assembly 10 further includes a generally "Z" shaped member 180 having a first wall 182 and a second wall 184 which cooperatively form a floor pan 18 and front wall 20 mounting portion 186 which is selectively attached to the corrugated floor pan 18 and the front wall 20. Particularly, the floor pan 18 is disposed on top of the second wall 184 and the

second wall 184 is linearly co-extensive to the edge 187 of the floor pan 18. Specifically, such attachment may be made by use of a welded type connection or by substantially any other desired connection methodology. Further, the wall 182 is selectively coupled to the front wall 20 and such connection may be made by the use of a welded connection or by substantially any other desired connection technique or methodology. Further, the member 180 includes a third wall 190 which orthogonally projects from the wall 182 in the opposite direction of wall 184 and is selectively attached to a vehicular frame member (not shown) by the use of bolts 185 or other devices or mechanisms, effective to couple the front wall 20 and the floor pan 18 to a vehicle in a secure manner. Importantly, member 180 securely couples front wall 20 to a vehicle's frame (not shown) while permitting the corrugated front wall 20 and floor pan 18 to interlock in the manner discussed above and "rigidize" the vehicular bed 10 (i.e., providing a rigid vehicle bed 10).

[0024] ^{a3} ~~As shown best in Figures 2 and 3, the vehicle bed assembly 10 further includes a~~ top rail bracket or member 210 which comprises a generally elongated and generally hollow member having a general "C" shaped cross sectional area and which has an elbow or trough 211 which receives the exposed top portion 212 of the front wall 20 and which includes an undersurface 213 which is attached, by the use of a welded connection or another connection methodology, to the top edges 217 of the beads 19 of the front wall 20. The bracket 210 further includes a pair of opposed and substantially identical apertures 214, 216, each of which selectively receives a unique one of the threaded bolts 124 of end cap members 122. A nut 220 is selectively attached to each of the threaded bolts 124 which protrude through an opening 214, 216, thereby securing the top rails 100 to the member 210. The member 210 may be selectively attached to a portion (not shown) of the vehicle 12. In this manner, each end cap member 122 selectively attaches a unique one of the rails 100 to the top rail bracket 210 and selectively attaches a unique one of the side walls 14, 16 to the front wall 20 (e.g., in a non-limiting embodiment, the top rails 100 may be directly coupled to the front wall 20).

[0025] In the preferred, although non-limiting embodiment of the invention, a pair of aperture or cutaway portions 280 are formed in each of the side walls 14, 16 and are respectively used to form a unique one of the stake pockets 26, 28, 30, and 32.

Particularly, each aperture or cutaway portion 280 is respectively overlaid by a first plate member 282 which substantially covers the cutaway portion 280 and a second member 284 which is selectively coupled to the plate member 282 and which cooperates with the plate 282 to form a cavity. Each cavity is respectively extended through the respective top rail member 100 which overlays the side wall 14, 16 which was respectively used to form the cavity. In the foregoing manner, the stake pockets 26, 28, 30, 32 are formed.

[0026] The vehicle bed assembly 10 further includes a pair of first trim members 290, 292 which respectively overlay side walls 16, 14, and are attached to a unique one of the top rails 100. Each of the first trim members 292, 290 have openings which allow the respective pairs of stake pockets 26, 28; and 30, 32 to be respectively extended through these members 292, 290 and a pair of second trim members 294, 296 which are respectively attached to members 292, 290 and which respectively cover the opening between end cap member 122 and the outer surface portion 106 of the top rail 100 which overlays the side wall 14 and the opening between end cap member 122 and the outer surface portion 106 of the top rail 100 which overlays the side wall 16.

[0027] It should be appreciated that each of the substantially identical top rail members 100 together with their respectively contained end cap member 122 form a top rail assembly which provides a direct load path from any point on a unique one of the side walls 14, 16 to the top rail bracket 210 which is secured to a portion of the frame (not shown) of the vehicle 12 (and/or provides a direct path to the front wall 20). In this manner, the likelihood of structural damage to the side walls 14, 16 or to the location at which these side walls 14, 16 are physically and respectively attached to the front wall 20 (if any) is substantially reduced. That is, the end cap members 122 provide a "living hinge" by allowing for flexibility or movement of the side walls 14, 16 as the vehicle 12 is being maneuvered, especially as the vehicle is being driven over a "rough road" or surface, thereby dissipating the force before it is applied to the front wall 20 (or to the bracket 210). The use of the bracket 210 allows the received force or load to be substantially absorbed by the vehicle 12 before it is communicated to the front wall 20. That is, the protruding members 124 flex and move within apertures 214, 216, thereby dissipating the force which is communicated to these members 124, by the

side walls 14, 16, thereby reducing the likelihood of structural damage to the side walls 14, 16 and the front wall 20. Further, the protruding attachment members 124 provide a convenient and efficient way to attach the top rails 100 to the bracket 210.

[0028] It is to be understood that the present invention is not limited to the exact construction or methodology which has been previously delineated, but that various changes and modifications may be made without departing from the spirit and the scope of the invention as delineated in the following claims. Moreover, it should be appreciated that the weight and/or structural dimension of each of the top rail members 100 may be modified, as desired, to allow a designer to "program" or select a desired type of load distribution in order to optimize durability, improve damageability, and reduce noise, vibration, and harshness.